

Work Order ID 79997

79997

Page 1

Wednesday, February 08, 2012 3:31:55 PM

Item ID: D4001-3

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Fitting

Stop

NS2

Start Date: 2/9/2012 Start Qty: 6.00

6

Cust Item ID:

Required Date: 2/29/2012 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals:

Process Plan: *MF*

Date: *12-02-08*

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4001

A

100

0.00

100

Lathe Conv

Memo

Conventional Lathe

1-Turn as per dwg

DEBURR

0.00

120

QC2- Inspect parts off machine FAI/FAIB

0.00

120

QC

Memo

Quality Control

0.00

130

QC8- Inspect parts - second check

0.00

130

QC

Memo

Quality Control

0.00

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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NR1

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Date:

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Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

131

Chemical Conversion Coat per QSI005 4.1

0.00

131

HandFinish

Memo

0.00

Hand Finishing

brush alodine as per dwg
****do not acid etch*****

OK 12-2-14

132

QC3- Inspect Part Finish

0.00

132

QC

Memo

0.00

Quality Control

6X of M-L 12/02/14

140

Identify as per dwg & Stock Location: *141*

0.00

140

Packaging

Memo

0.00

Packaging

12/2/14 sl (6)

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Revision ID:

Item Name: Fitting

Stop ***NS2***Start Date: 2/9/2012 Start Qty: 6.00 ***6***

Cust Item ID:

Required Date: 2/29/2012 Req'd Qty: 6.00 ***6***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

150

QC21- Final Inspection - Work Order Release

0.00


150

QC

Memo

0.00

Quality Control

12/2/15 R12-02-14
(4)

W/O:		WORK ORDER CHANGES					
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Picklist Print

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Page 1

Work Order ID: 79997

Parent Item: D4001-3

Parent Item Name: Fitting

Start Date: 2/9/2012

Required Date: 2/29/2012

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP rev A 09.12.23 new issue Prelim EC verified by:DD IPP rev B 10.05.13 ecn10-562
EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN832-6D UNION		Purchased	No				Each	9.0000		6			

Location

Loc Qty

Loc Code

ST327

9

119014

9

6 ~~9~~ 12/02/14

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

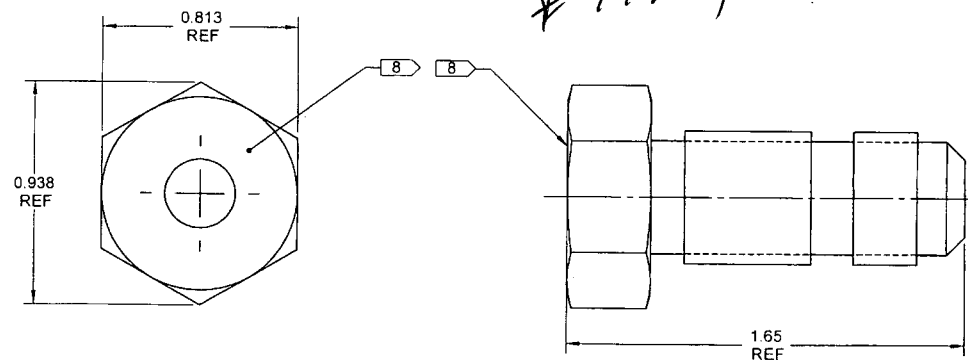
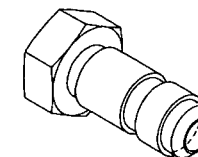
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DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D4001-3	JCA-M47-2-28 (AN832-6D-JCA)

AN832-6D
BEFORE MODIFICATION
REF



D4001-3 FITTING

RELEASED
2010-05-05
MP

- NOTES:**
- 1) MATERIAL: MADE FROM AN832-6D
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4001-3" AND B/N USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 0.04 lbs
 - 8) BRUSH ALODINE MACHINED SURFACE

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4001	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		FITTING	NTS
DATE	10.02.05	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

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